









Line: Finishing products Category: 1K special finishes	Type: Internal finishes Code: 2051.05
Name or commercial logo: SN - Metal grey	
Nature: glossy finishing with a base of alkyd resin and nitrocellulose.	
Use: generic use, machinery, agricultural machinery, etc.	
Physical features	
Aspect: Color: Odour:	Liquid Metal grey Typical of solvent
Specific weight: Supply viscosity: Dry residue: Theoretical yield:	0,957 kg/l 2' 28" at 20 °C FC Ø 4 36,24% 7 m ² /kg
Directive 2004/42/CE:	all. II B/e - special finishes, all kinds Maximum VOC content limit value expressed in g/l of ready for use product (1.1.2007): 840 SN - Metal grey ready for use (+40% of nitro thinner, weight parts) VOC expressed in g/l: 681,82
Substrate preparation	
On <u>iron substrates</u> it is necessary remove any trace of rust, calamine, grease and humidity by means of a careful mechanics cleaning followed by degreasing. Previously apply an anticorrosive base coat and, after 6 - 12 hours, proceed with the application of SN - Metal grey. In case of <u>aluminum substrates</u> , sand, degrease with organic thinner, apply an epoxy primer coat and then SN - Metal grey. In case of <u>galvanized sheet</u> pretreat with adhesion promoter, apply an epoxy primer coat and then SN - Metal grey.	
Product preparation & Applicative data	
SN - Metal grey can be over-coated after 1 -2 hours with the same product.	
	Mix until reaching homogenous color and consistency, diluting the product with nitro thinner until reaching a viscosity of 18-20" at 23 °C FC Ø 4.
	Apply a crossed coat with a maxim thickness of 30 - 40 micron.
	Dust free at 23 °C: 15-20'
	Touch free at 23 °C: 2-3 h
	Total hardening at 23 °C: 24 h
	Close immediately and tightly the container after use.
	The product lifetime is 12 months from delivery date, if the product is stored in a dry place at temperature between 10 °C and 35 °C, in unopened original containers, away from flames, sparks, and direct sunlight, according to general sales conditions.
Warnings & Precautions	
	- Read carefully the Technical Data Sheets before use; - Product specifically for PROFESSIONAL USE.

Consumer information:

The information here contained are based on our knowledge at the moment. We reserve the right to make changes in the characteristic data of the product in relation with technological progress or productive developments. Due to factors beyond our control in the applicative phase of the product, the information here contained are not a form of guarantee for specific qualities of the product itself, nor its suitability for a specific application. If a responsibility is determined, this will be limited to the value of the provided products used by the consumer. We guarantee however the constancy in the quality of our products. Our responsibility concerns only the area of the General Sales Conditions. This Technical Data Sheet supersedes all the previous.

